Powerscreen® Trakpactor 550SR Horizontal Impactor

SPECIFICATION - Rev 0. 01-01-2018





SPECIFICATION - Rev 0. 01-01-2018

Specification Trakpactor 550SR Standard

Total weight 71,000kg (156,528lbs) VGF

Transport Length 21.1m (69' 1") VGF

Width 3.45m (11' 4") Height 3.8m (12' 6")

Working Length 20.6m (67'7") VGF

Width 6.88m (22' 7") w/ bypass conveyor deployed

Height 5.83m (19' 2")

Crusher type: Twin apron 4 bar impact crusher, feed opening 1370mm x 911mm (54" x 36")

Tier 3—Caterpillar C13 328kW (440hp) or Tier 4 Scania DC13 368kW (500hp)

or Constant Speed Scania DC13 371kW (498hp)

Paint colour: Blue RAL 5021, Grey RAL 7024, Black RAL 9005

Features & Benefits

Power unit:

The Powerscreen® Trakpactor 550SR horizontal shaft impactor is designed for processing soft to medium-hard primary & secondary materials such as natural rock & construction derived materials like asphalt, recycling & demolition waste.

Material is fed into the large feed hopper, common on both vibrating grizzly feeder & live pre-screen versions in which both feature a selectable crusher bypass facility & optional fines discharge conveyor. Load sensing ensures the wide crusher inlet opening receives a continuous feed of pre-screened material, avoiding unnecessary crusher wear.

The Powerscreen® Trakpactor 550SR's robust impact chamber features a twin apron, 4 bar rotor design, with hydraulic release aprons, hydraulic setting adjustment, hydraulic crusher overload & is driven directly off the engine via clutch for optimum fuel economy. Next, crushed material passes; either over the independent under pan feeder & modular product conveyor, or directly onto the full length conveyor. Both conveyors feature a raise/lower facility to aid clearance of rebar in the event of a blockage.

The plant has been designed with ease of maintenance in mind. Hydraulic banks, battery access and control valves are at eye level to make setup and operation much easier.

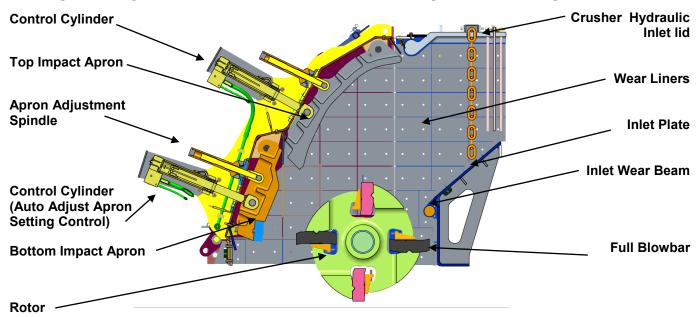
The SR section is fully detachable using quick release hydraulics and electrics. To enable this, the recirculation conveyor slews into transport position along the side of the machine. The recirculation conveyor can also slew from recirculation to stockpiling position.

- Output potential up to 500 tph (550 US tph)
- Suitable for a variety of feed materials, ideal for recycling, demolition & quarry applications
- Double deck grizzly feeder with under screen
- Load management system to control feeder speed
- Proven impact crusher with hydraulic overload protection, 4 bar rotor & twin apron design
- Hydraulic Inlet Lid allows 'near-size' pieces to enter chamber without blocking inlet (Terex chamber only)
- Hydraulic Autoset CSS Adjustment (Terex chamber only)
- Heavy duty under crusher impact bars as standard
- Fully independent under crusher vibrating pan feeder (Optional)
- Bypass Conveyor selection on either side of plant. RHS or LHS (Optional)
- Latest generation power units that meet EU Stage IIIB / US Tier 4i & EU Stage IIIA / US Tier 4F
- Chamber drive via clutch & highly fuel efficient direct drive system
- Crusher speed variation through user friendly PLC control system
- Live pre-screen (Optional)
- Hydraulic raise/lower magnet
- SR section can slew from recirculation to stockpiling position
- SR section detaches using quick release hydraulics & electrics



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Principal Components of the Powerscreen® Trakpactor 550 Impact Crusher



Principles of Operation

Material enters via the crusher opening & slides down the inlet chute where it is struck by the blow bar which is held within the rotor. This initial impact breaks the material which is then accelerated onto the top apron where more reduction takes place on impact. This material then falls back into the blow bars & the cycle is repeated until the material is small enough to pass between the apron & the blow bar. Once through this gap, further reduction occurs on the bottom apron until the material can again pass through the gap & discharge from the underside of the crusher.

Any un-crushable material entering the chamber will relieve the overload cylinders & allow the material to pass. The cylinders will then return to the pre-set crushing position. The pre-set gap is adjusted by turning the adjustment spindle whilst the weight of the apron is held on the cylinder (hydraulic assist).

Crusher Specification

Feed opening: 1370mm x 911mm (54" x 36")

Max lump size* 500mm³ (20in³) / 860mm (34") diagonally /

1000x1000x200mm (39x39x8") slab

Rotor width: 1330mm (52")
 Rotor diameter: 1210mm (47")

Number of aprons: 2

Maximum clearance: Top Apron: 265mm (10.5") Bottom Apron: 305mm

(12")

Maximum OSS setting: 200mm (8") upper apron, (200)mm (4 (7.8)") lower apron

Minimum CSS setting: 75 (35)mm (3 (1.4)") upper apron, 35 (20)mm (1.4 (0.8)") lower apron

Number of blow bars: 4

Blow bar removal: Vertically

Blow bar configuration: 2 full & 2 half (optional 4 full)

Setting adjustment: Hydraulic assistOverload protection: Hydraulic

Rotor speeds: 537 - 694rpm (34 - 44m/s) (111 - 144ft/s)

Applications: Demolition / recycling / quarry

Crusher weight: 14540kg (32,055lbs)

Full blow bar weight: 410kg (904lbs)

Side Liners: 20mm thick, abrasive resistant steel

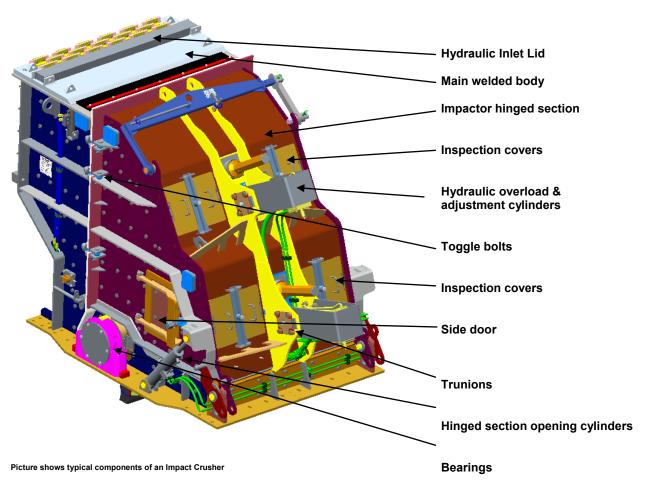
Views from inside the Trakpactor 550 Impact Crusher, showing blow bars, wedges & rotor



All specifications subject to change without prior notice

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Powerscreen® Trakpactor 550 - Impact Crusher



Main Features

Crusher body: Fabricated from steel plate & fully lined with replaceable abrasion resistant liner plates.

Hinged side door allows access to apron tips & rotor for gap measurements & inspection. Complete hinged section opens hydraulically to allow blow bar removal & replacement, apron &

liner replacement or major maintenance

Rotor: Cast steel & fitted with 4 reversible & replaceable blow bars

Bearings: Double row self aligning spherical roller bearing fitted each end of rotor

Aprons: Cast steel aprons with replaceable abrasion resistant wear plate on tip of bottom apron

Drive: Direct through wedge belts with tensioning system on the power unit

Lubrication: Rotor bearings are greased & fitted with inner & outer labyrinth seals

Blow bars: Standard blow bar is martensitic steel, options available in high chrome & ceramic

This plant is designed for both demolition & quarrying applications. When fitted with martensitic or ceramic blow bars, the crusher will tolerate small quantities of steel reinforcing bar in the feed. However, the machine is not designed to accept large pieces (maximum 20mm diameter, 500mm long) of steel or other uncrushable objects & the feed material should be assessed / inspected for suitability prior to crushing. It is vitally important that large pieces of steel or similar un-crushable objects are not allowed to enter the crushing chamber as severe damage & injury may occur. When high chrome bars are fitted, <u>all</u> steel should be removed from the feed material & the machine should only be used on quarry applications, or clean materials such as asphalt.



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Hopper

Hydraulic folding hopper with over centre struts & wedge-lock system

Hopper length: 4.87m (15' 12") 2.62m (8' 7") Hopper width: Hopper capacity: 7m³ (9.2 cu. yd.)

Body: 12mm thick abrasion

resistant steel plate

Hydraulic locking as standard.



Vibrating Grizzly Feeder

Type: Spring mounted vibrating

Vibrating unit: Twin heavy-duty cast eccentric

shafts running in spherical roller bearings. Gears coupled

at drive end.

Length: 4.30m (14' 1")

Width: 1.26m (4' 2")

Pan:

12mm (0.5") thick abrasion resistant steel base plate linersfolded to prevent material build

up in corners

Drive: Flange mounted hydraulic

motor

2m (6'6") long double section of Grizzly:

welded tapered finger bars at 34mm (1.33") as standard or 38mm (1.5"), 50mm (2"), 60mm (2.4"), 63mm (2.5") & 75mm (3") optional nominal spacing

fabricated in 20mm thick abrasion resistant steel.

Mesh: Blanking mat standard, under

screen mesh in sizes 25mm,

(1") as standard.

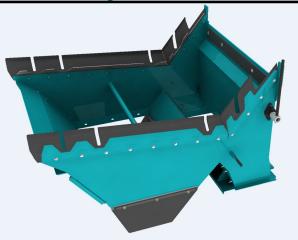
Chute: Bypass chute with internal 2

way flap door fitted, to control direction of fines, either forward onto the product conveyor (when a blanking mat is fitted) or onto the optional bypass

conveyor

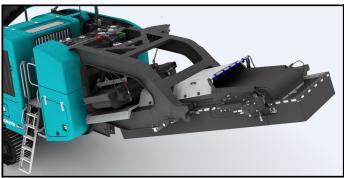


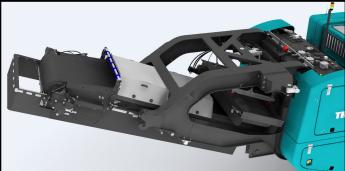






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Product Conveyor

Conveyor type: Fully removable modular unit. Shallow troughed with winged rollers & fully

tunnelled with minimal snag areas

Belt type: RIPSTOP SW630/2 9+3 GRADE X COVERS & vulcanised joint

Belt width: 1200mm (47")

Discharge height: 3.80m (12' 6") when fully raised

Stockpile volume: 81.2m³

Feedboot: Fabricated steel with abrasion resistant steel liners

Impact area: Heavy Duty Under crusher impact bars

Skirting: Fully skirted in wear resistant rubber up to magnet discharge area

Drive: Dual hydraulic motor direct to head drum

Lubrication: Centralised grease points for lubrication of shaft bearings

Belt covers: Optional Aluminium removable dust covers

Belt adjustment: Belt tensioning is by use of screw adjustment at the head drum

Dust Suppression System

Spray bars with atomiser nozzles mounted over product conveyor & final conveyor discharge, piped to an inlet manifold for customer water supply or optional pump

Type: Clean water multi atomising nozzles

Inlet: Single point Inlet pressure: 3 BAR (44 psi)

Water supply: 24 litres (6.3 g) per minute min

Frost protection: Via system main valves

Pump: Optional





Power unit

Tier 3 / Stage 3A: Caterpillar C-13 ACERT, 6 cylinder, 328 kW

(440hp)

Operating conditions: Ambient temp. +30°C & -5°C (86°F & 23°F)

altitudes up to 1000m (3281ft) above sea level.

Operating rpm range: 1700 - 2100rpm

Emission control technique: Not Applicable

Plant drive: High quality pumps driven via clutch PTO's

Clutch type: DESCH REVOX 14" WET CLUTCH

Tier 4F Stage IV: Scania DC13 385A - 368kW (500hp)

Operating conditions: Ambient temp. +30°C & -5°C (86°F & 23°F)

altitudes up to 1000m (3281ft) above sea level.

Operating rpm range: 1500 - 1900rpm

Emission control technique: Selective Catalytic Reduction (SCR)

Reductant tank size: 60 L (16.8 US Gal)

Plant drive: High quality pumps driven via clutch PTO's

Clutch type: DESCH REVOX 14" WET CLUTCH

Constant Speed: Scania DC13 371kW (498hp)

Operating conditions: Ambient temp. +30°C & -5°C (86°F & 23°F)

altitudes up to 1000m (3281ft) above sea level.

Operating rpm range: 1500 - 1900rpm

Emission control technique: Not Applicable

Reductant tank size: 60 L (16.8 US Gal)

(EU Only)

Plant drive: High quality pumps driven via clutch PTO's

Clutch type: DESCH REVOX 14" WET CLUTCH

Fuel tank capacity: 1100L (291 US Gal)

Hydraulic tank capacity: 1000 L (264 US Gal)

Crusher drive: Direct drive via wedge belts,

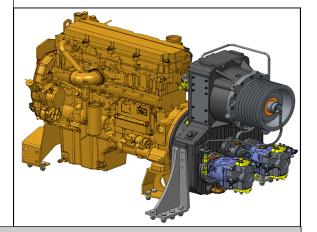
Clutch pulley diameter 425mm T4, 375mm T3 Crusher pulley diameter 800mm Terex (39").

800mm WITH HAZEMAG

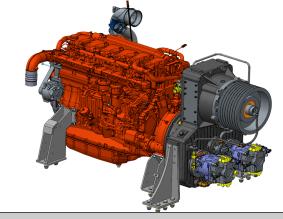
Crushing performance can be tuned by changing

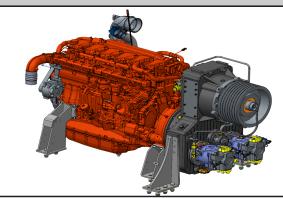
engine speed via the PLC.

Crusher drive tensioning: VEE BELT TENSIONER SYSTEM



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Post-Screen & Fines Conveyor

Type: 16' x 5' single deck 2 bearing

screen, side tension media

Drive: Direct hydraulic motor

Screen speed: 1000rpm

Angle: 22°

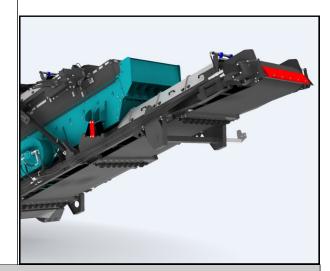
Belt width: 1200mm (47")

Belt type: EP400/3 4+2 covers

Discharge height: 3.8m (12' 6")

Stockpile volume: 84m³ (110 cu. yd.)

Detach: Quick detach fitted as standard



Cross Conveyor

Type: Flat belt EP400/3 4+2 covers

Width: 500mm (20")

Drive: Direct hydraulic motor

Transport: Hydraulic retraction



Hydraulic Folding Recirculation Conveyor

Type: Chevron belt EP315/3 3+1.5 covers

Width: 500mm (20")
Chevron: 25mm (1")

Drive: Direct hydraulic motor

Stockpile: From under cross conveyor, or via feed chute

Conveyor can recirculate or slew around and stockpile stockpile height - 5.43m (17'10")



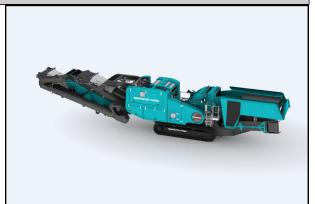
Transport

All auxiliary functions on the SR section are controlled by radio remote as standard

The recirculation conveyor hydraulically folds alongside the SR section for transport

The complete SR section is then easily removed for transport via quick release hydraulics & electrics

The plant is now a one load transport which complies with required transport legislation





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Crawler Tracks

Type: Heavy duty tracks, bolted to

chassis on pads & pins

Track centres: 3.78m (12' 5")

Track width: 500mm (20")

Climbing grade: 30° maximum

High speed: 0.9kph (0.56 mph) Low speed: 0.3kph (0.2 mph)

Drive: Two integral hydraulic motors

Tensioning: Hydraulic adjuster, grease tension



Guarding

Wire mesh or sheet metal guards are provided for all drives, flywheels, pulleys & couplings

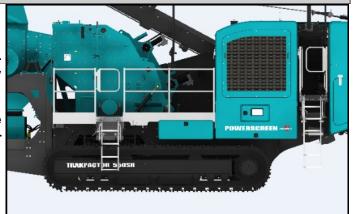
The guards provided are designed & manufactured to CE & ANSI standards



Platforms

Platforms are provided for maintenance of the feeder & impactor. These are fitted with double row handrails & access ladders

Platforms are also provided to gain access to the power unit and the rear of the crusher on the prescreen model



Chassis

Heavy duty I-section of welded construction provides maximum strength & accessibility





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Plant Controls

Full PLC control system

Full colour backlit screen

Complete pictorial user controls

Multi-function backlit menu buttons

Full system diagnostics

Sequential auto start up

Main controls

- Engine/crusher speed
- Feeder (start/stop/speed)
- Product conveyor + pan feeder (start/stop)
- Screen/fines/cross/recirculating (SR only)
- Product conveyor raise/lower
- Side conveyor
- Crusher control/screen setup



Umbilical controls

An umbilical control unit is supplied with the plant

This is used to control the tracking function & is also fitted with a stop button for the plant



Optional Extras

- Hazemag Chamber
- 2 deck live pre-screen
- Grizzly decks 38, 50, 63 & 75mm
- Punch plates cartridges 38, 50, 63 & 75mm
- Pre-screen meshes 25-75mm (1" 3")
- High chrome blow bars
- Ceramic blow bars
- 4 full size blow bars in lieu of 2 full 2 half blow bars
- Heavy Duty Underpan Feeder
- Auto Adjust Bottom Apron (Terex Chamber only)
- Reversible Fan
- Left and Right Hand Bypass Conveyor

- Single pole or twin pole over-band magnets (Hydraulic raise/lower)
- Plant lighting
- Electric refuelling pump
- Mechanical Belt Weigher
- Water pump for dust suppression
- Hot/Cold Climate Oils
- Hopper Extensions (11m³)
- Powerscreen Pulse
- Fuel Active Delivery System
- Control Panel Positive Pressurisation
- Optional pulleys for slower tip speeds



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Principal Components of Hazemag Impact Crusher (Optional)



Principles of Operation

Material enters via the crusher opening & slides down the inlet chute where it is struck by the blow bar which is held within the rotor. This initial impact breaks the material which is then accelerated onto the top apron where more reduction takes place on impact. This material then falls back into the blow bars & the cycle is repeated until the material is small enough to pass between the apron & the blow bar. Once through this gap, further reduction occurs on the bottom apron until the material can again pass through the gap & discharge from the underside of the crusher.

Any un-crushable material entering the chamber will relieve the overload cylinders & allow the material to pass. The cylinders will then return to the pre-set crushing position. The pre-set gap is adjusted by turning the adjustment spindle whilst the weight of the apron is held on the cylinder (hydraulic assist).

Crusher Specification

Feed opening: 1360mm x 800mm (54" x 32")

Max lump size* 500mm³ (20in³) / 860mm (34") diagonally /

1000x1000x200mm (39x39x8") slab

* depending on material & blow bar spec

Rotor width: 1340mm (53")
 Rotor diameter: 1200mm (47")

Number of aprons: 2

Maximum clearance: 273mm (11") on both aprons

Maximum OSS setting: 200mm (8") upper apron, 100mm (4") lower apron
 Minimum CSS setting: 75mm (3") upper apron, 35mm (1.4") lower apron

Number of blow bars: 4

Blow bar removal: Vertically

Blow bar configuration: 2 full & 2 half (optional 4 full)

Setting adjustment: Hydraulic assist
 Overload protection: Hydraulic

Rotor speeds: 540 - 630rpm (34 - 40m/s) (111 - 131ft/s)

Applications: Demolition / recycling / quarry

Crusher weight: 14,855kg (32,750lbs)
 Full blow bar weight: 410kg (904lbs)

Side Liners: 20mm thick, abrasive resistant steel



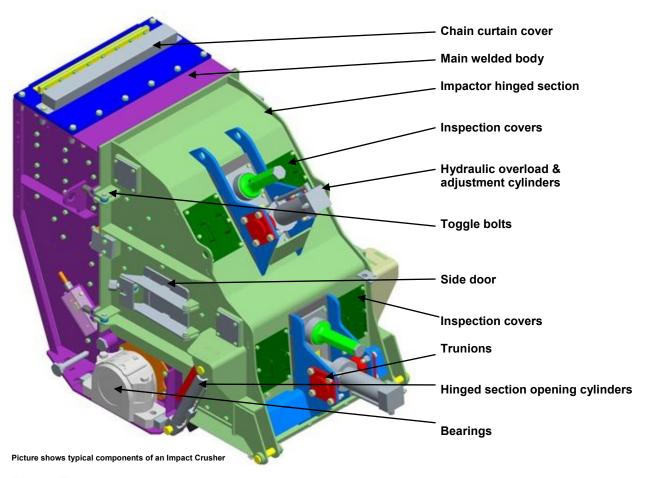
Views from inside the Hazemag Impact Crusher, showing blow bars, wedges & rotor



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Hazemag Impact Crusher (Optional)



Main Features

Crusher body: Fabricated from steel plate & fully lined with replaceable abrasion resistant liner plates.

Hinged side door allows access to apron tips & rotor for gap measurements & inspection.

Complete hinged section opens hydraulically to allow blow bar removal & replacement, apron &

liner replacement or major maintenance

Rotor: Cast steel & fitted with 4 reversible & replaceable blow bars

Bearings: Double row self aligning spherical roller bearing fitted each end of rotor

Aprons: Cast steel aprons with replaceable abrasion resistant wear plate on tip of bottom apron

Drive: Direct through wedge belts with tensioning system on the power unit

Lubrication: Rotor bearings are greased & fitted with inner & outer labyrinth seals

Blow bars: Standard blow bar is martensitic steel, options available in high chrome & ceramic

This plant is designed for both demolition & quarrying applications. When fitted with martensitic or ceramic blow bars, the crusher will tolerate small quantities of steel reinforcing bar in the feed. However, the machine is not designed to accept large pieces of steel or other uncrushable objects, & the feed material should be assessed / inspected for suitability prior to crushing. It is vitally important that large pieces of steel or similar un-crushable objects are not allowed to enter the crushing chamber as severe damage & injury may occur.

When high chrome bars are fitted, <u>all</u> steel should be removed from the feed material & the machine should only be used on quarry applications, or clean materials such as asphalt.



Bypass Conveyor

Conveyor type: Troughed EP400/3 4+2 covers

hydraulically folding

Width: 800mm Discharge height: 3.2m (10' 6") Stockpile volume: 48.3m³

Drive: Direct hydraulic motor

Lubrication: Centralised grease points for

lubrication of shaft bearings

Position: RHS or LHS



Pan Feeder & Live Pre-screen

Vibrating pan feeder with 2 deck live pre-screen

Pan type: Spring mounted vibrating pan

Vibrating unit: Twin heavy duty cast eccentric shafts

running in spherical roller bearings, gear coupled at drive end, flange

mounted hydraulic motor

Dimensions: Length: 2.96m (9' 8")

Width: 1.19m (3' 11")

Pan: 15mm think fully welded base plate

Pre-screen: Spring mounted vibrating unit with

stepped finger bofor deck

Vibrating unit: Single shaft, out of balance weights,

flange mounted hydraulic motor

Dimensions: Length: 2.1m (6' 11")

Width: 1.27(4' 2")

Bofor deck: 2 stepped bolt in cartridges with 1m

(39") long self cleaning fingers 50mm (2") nominal spacing as standard.

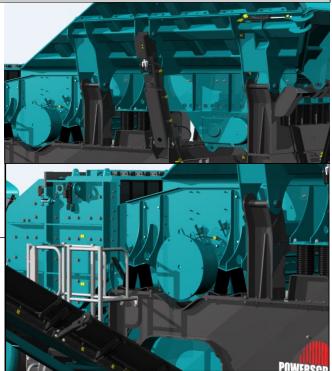
Variable and all control the cools as at all

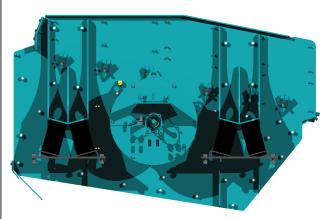
Control: Variable speed control though control

panel

Chute: Bypass chute with internal 2 way flap

door fitted, to control direction of fines, either forward onto the product belt (if blanking mat is fitted) or onto the optional bypass conveyor







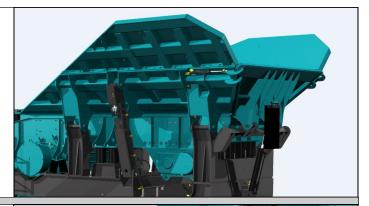
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Hopper Extensions

Hopper width: 2.62m (8' 7") Hopper capacity: 11m³ (14.4 cu. yd.)

Body: 10mm thick abrasion

resistant steel plate



Single Pole & Twin Pole Magnets

Magnet type: Suspended self cleaning over

band with endless belt

Magnet block: 836 x 530mm (33" x 21")

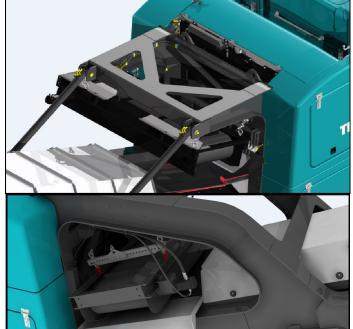
Drive: Direct drive hydraulic motor

Control: Variable speed

Discharge: Via stainless steel shedder plate

Hydraulic raise / lower

RHS discharge only



Blow Bars

Standard blow bars supplied with plant are 2 high & 2 half martensitic steel. 2 further options are available:

High chrome: Suitable for medium to hard rock

applications where no steel is present in the feed material. Good

wear characteristics

Ceramic: Suitable for applications with

limited steel in feed. Improved wear characteristics over standard martensitic blow bars

4 full blow bars: Available in all options





Vibrating Pan Feeder

Type: Steel bodied vibrating feeder fitted with

stainless steel liners, mounted under the crusher & designed to prevent any impact damage to the product conveyor

Width: 1.33m (4' 4")

Length: 2.50m (8' 2")

Drive: Twin hydraulic driven out of balance

vibrator units



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Hot/Cold Climate Oils

Cold climate oils - (Recommended for ambient temperatures between -20°C to +30°C

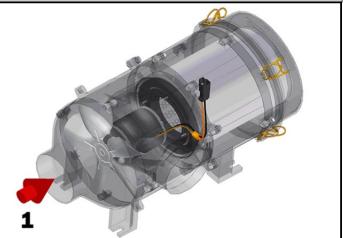
Hot climate oils - (Recommended for ambient temperatures between +15°C to +50°C



Control Panel Positive Pressurisation

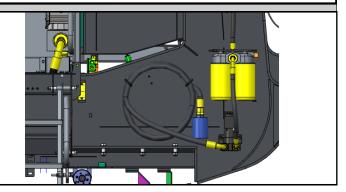
An additional unit designed to reduce dust particles within the Control Panel.

A continuous flow of clean air is passed through the cabinet whilst the unit simultaneously filters out any particulate laden air.



Electric Refuelling Pump

A refuelling pump, allows fuel to be drawn from a remote source. Fuel transfer rate is 50 L/min (13 G/min)



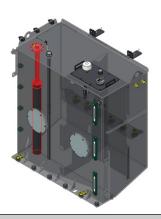


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Fuel Active Delivery System

The FuelActive® fuel delivery system works by using a float to track the level of fuel in the tank. Drawing fuel from the upper limit of the fuel ensures that the throughput of water and contaminants is reduced by more than 300%, allowing the equipment to run for longer periods.

- Reduces Emissions
- Preserves Engine Performance
- Improves Fuel Economy



Powerscreen Pulse

Powerscreen Pulse, which is fitted as standard, is a system which allows the machine to relay performance and production data via phone networks, or by satellite when there's no cellular signal, to any device with a web browser, such as a PC, tablet or Smartphone.





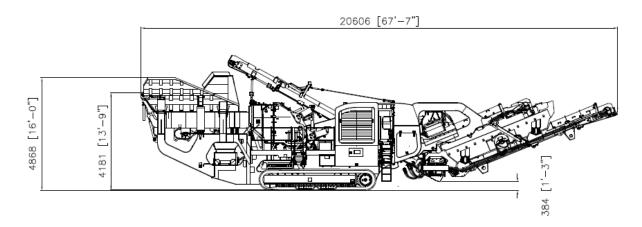
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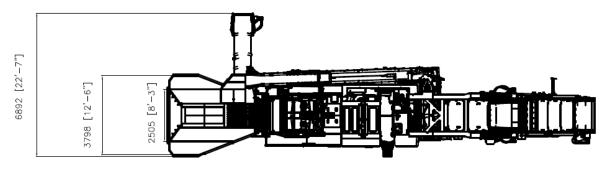
Approximate Plant Weights & Dimensions

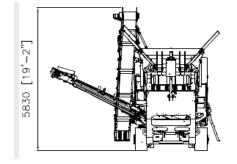
Working length: 20.6m (67'7")
Working height: 5.83m (19'2")
Working width: 6.88m (22'7")

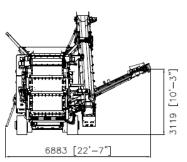
Total plant weight: 71,000kg (156,528lbs) VGF

550SR Vibrating Grizzly Feeder Working Dimensions











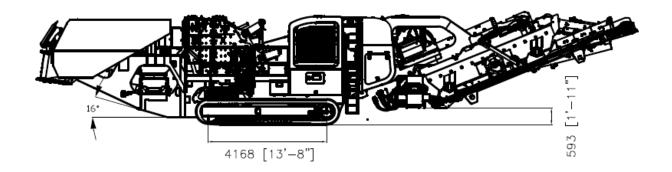
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Approximate Plant Weights & Dimensions

Transport length: 21.1m (69'1")
Transport height: 3.8m (12'6")
Transport width: 3.45m (11'4")

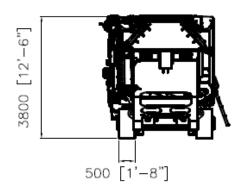
Total plant weight: 71,000kg (156,528lbs) VGF

550SR Vibrating Grizzly Feeder Transport Dimensions



21065 [69'-1"]





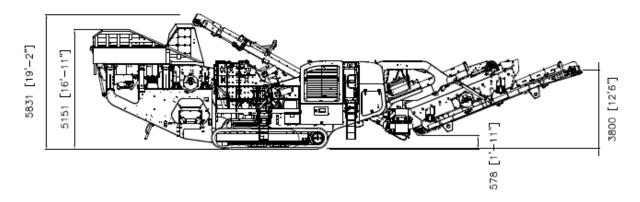


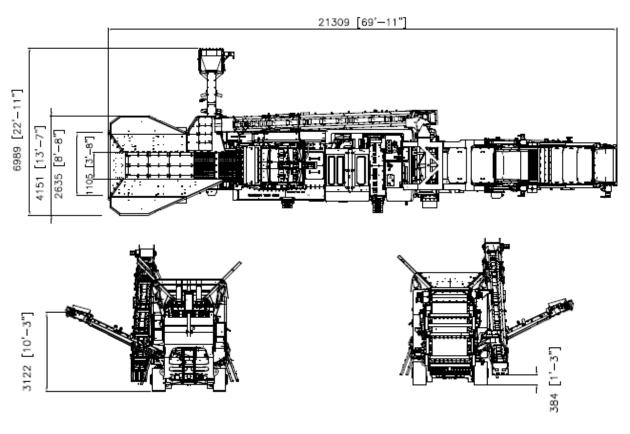
SPECIFICATION - Rev 0. 01-01-2018

Approximate Plant Weights & Dimensions

Working length: 21.3m (69'11")
Working height: 5.83m (19'2")
Working width: 6.99m (22'11")

550SR Live Pre-screen Working Dimensions





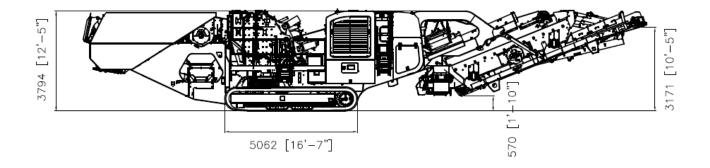


SPECIFICATION - Rev 0. 01-01-2018

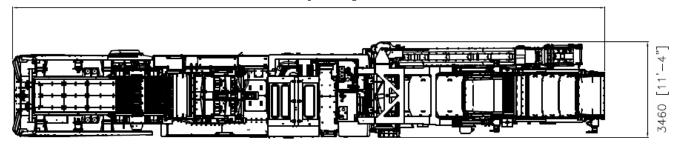
Approximate Plant Weights & Dimensions

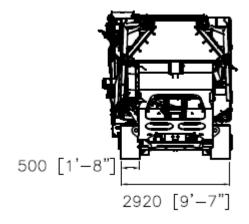
Transport length: 21.45m (70'4")
Transport height: 3.79m (12'5")
Transport width: 3.46m (11'4")

550SR Live Pre-screen Transport Dimensions



21446 [70'-4"]

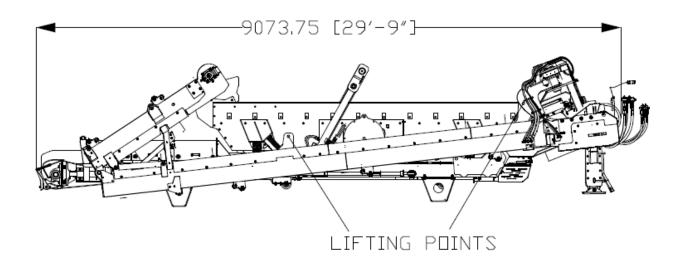


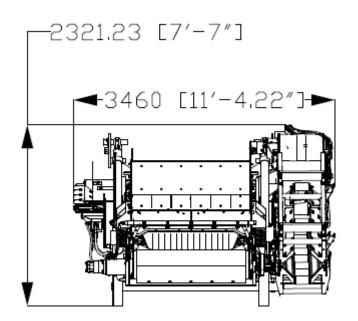




SPECIFICATION - Rev 0. 01-01-2018

550SR Live Pre-screen Transport Dimensions - Split Load





APPROX MASS = 9600 KG



SPECIFICATION - Rev 0. 01-01-2018

Powerscreen equipment complies with CE requirements.

Please consult Powerscreen if you have any other specific requirements in respect of guarding, noise or vibration levels, dust emissions, or any other factors relevant to health and safety measures or environmental protection needs. On receipt of specific requests, we will endeavour to ascertain the need for additional equipment and, if appropriate, quote extra to contract prices.

All reasonable steps have been taken to ensure the accuracy of this publication, however due to a policy of continual product development, we reserve the right to change specifications without notice.

It is the importers' responsibility to check that all equipment supplied complies with local legislation regulatory requirements.

Plant performance figures given in this brochure are for illustration purposes only and will vary depending upon various factors, including feed material gradings and characteristics. Information relating to capacity or performance contained within this publication is not intended to be, nor will be, legally binding.

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